



ChuckPuck™

**Contact Us
for Custom
Orders!**



FLEXIBLE FOAM DISK FOR PLUGGING LATHE CHUCK THROUGH-HOLES

- Keeps swarf and coolant from accumulating in the spindle bore
- Reduces vibration
- Reduces wear on chuck and spindle
- Improves roundness and concentricity
- Fire retarded for safety

DIMENSIONS IN MILLIMETERS

Part No.	Nominal Size (Free Dia.)	Best Fitting Chuck Bore	Min. Bore	Max. Bore	Pkg Qty
CP12035	35 mm	33 mm (KITIGAWA B205, BT205)	30 mm	34 mm	2
CP12048	48 mm	45 mm (KITIGAWA B206, BT206)	42 mm	47 mm	2
CP12055	55 mm	52 mm (KITIGAWA B208, BT208, BB206)	49 mm	54 mm	2
CP12070	70 mm	66 mm (KITIGAWA BB208)	62 mm	68 mm	2
CP12080	80 mm	75 mm (KITIGAWA B210, BT210)	72 mm	78 mm	2
CP12086	86 mm	81 mm (KITIGAWA BB210)	76 mm	83 mm	2
CP12097	97 mm	91 mm (KITIGAWA B212, BT212)	87 mm	94 mm	2
CP12107	107 mm	100 mm (KITIGAWA B215)	97 mm	104 mm	2
CP12113	113 mm	106 mm (KITIGAWA BB212)	100 mm	109 mm	2



ChuckPucks install easily.
Just squeeze them into the chuck hole.

Material: Flame-resistant neoprene foam

Ordering Information

Measure your chuck bore and order the nominal diameter to suit.
(Your chuck bore must be between the max. and min. bore sizes).
Contact us for custom sizes